Step 1



With the use of the appropriate cutting tool, cut the pipe vertical attending not to be warped.

Step 2



Scrape and calibrate the external and internal surface of the pipe.

Step 3



Check the pipe and secure that there are no elements that can destroy the O-rings.

Step 4



Put the fitting to the pipe and check from the open point of the fitting if the pipe steps to the fitting.

Step 5



Put the appropriate pressing jaw on the machine and press the fitting, till the point of the jaw connect.

Step 6



The press procedure has been completed.